Product Data sheet

05July 2021 Rev 1

SEJI CHEMICAL CO,. LTD.

SJ-350HV

Crosslinkable Semiconductive Shielding Compound

Overview

SJ-350HV is a outstanding crosslinkable semiconductive polyethylene copolymer compound for conductor and bonded insulation shielding of extra high voltage XLPE insulated power cable.

SJ-350HV provides a super-smooth surface yielding virtually perfect interface between the extruded shield and insulation.
Significantly improved cable performance can be expected.

SJ-350HV has stable volume resistivity at elevated temperatures and high resistance to scorch.

Specifications

ICEA S-108-720, ICEA S-93-639, ICEA S-94-649, IECA-97-682
IEC 62067, 60840
AEIC CS8, CS9
UL 1072

Properties

This TDS is typical data only and are not to be construed as specifications. Users should results their own test. Tests are conducted on compression molded slabs cured 15 minutes at 180℃.

Physical	**Value (English)**	**Value (SI)**	**Test Method**
Density	1.12 g/㎤	1.12 g/㎤	ASTM D 1505
Moisture Content	100 ppm	100 ppm	ASTM D 6869
Melt Flow Rate[125°C(257℉)/10.0 kg]	0.10 g/10min	0.10 g/10min	ASTM D 1238
Brittleness temperature	<-40 °C	<-40 °C	ASTM D 746

Mechanical	**Value (English)**	**Value (SI)**	**Test Method**
Ultimate Tensile Strength	2176 psi	15.0 Mpa	ASTM D 638
Elongation at Break	150 %	150 %	ASTM D 638
Retention of Tensile Strength After Ageing - 135°C[275°F], 168hrs	90 %	90 %	IEC 60811-401
Retention of Elongation After Ageing - 135°C[275°F], 168hrs	90 %	90 %	IEC 60811-401
Hot Set Test[200°C, 0.2MPa) Elongation under load	100 %	100 %	IEC 60811-507
Hot Set Test[200°C, 0.2MPa) Permanent deformation	5 %	5 %	IEC 60811-507

Electrical	**Value (English)**	**Value (SI)**	**Test Method**
Volume Resistivity			ASTM D 991
at 23℃[73.4℉]	100 Ωcm	100 Ωcm	
at 90℃[194℉]	1,000 Ωcm	500 Ωcm	
at 135℃[275℉]	1,000 Ωcm	1,000 Ωcm	

Processing

SJ-350HV provides excellent surface finish and outstanding output rates over a broad range of

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extrusion conditions. SJ-350HV requires melt stock temperatures in the range of 120℃ to 135℃ for best results.
Lower melt temperatures may result in unmelted extrudate and higher melt temperatures may result in extrudate scorch and It can even trigger die-drools. The curing configuration : the maximum cable surface temperature in the curing zone should be maintained below 350ºC. If the surface temperature of the cable in the curing zone is over 350ºC, it may cause cracks in the cable, so careful temperature control is required. Dehumidified hopper drying at 60～70℃ for up to 4 hours prior to extrusion could help remove moisture. Specific processing conditions depend on equipment and cable dimensions. Optimum conditions by conventional practices should be established.

Packing & Storage

Packed in 600kg polybag lined carton box.
Recommended maximum storage period is 12months unopened and in original packaging after the manufacture.

Stored at room temperatures 86 ℉ 30 ℃
The shelf life of this product is 1 year from the date of manufacture.

Safety

Please contact Seji Chemical for Material Safety Data Sheet.

Disclaimer

Information contained in this data sheet is up-to-date and correct as at the date of issue.
Seji chemical Co., Ltd. cannot control or anticipate the conditions under which this product may be used, each user should review the information in specific context of the planned use.
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